



TECHNICAL DATA-SHEET

ALLOY DESCRIPTION: EN AB ed AC 46300 - Al Si 7 Cu 3 Mg

ALLOY GROUP: Al Si

STANDARD: UNI EN 1676 e 1706

CHEMICAL COMPOSITION %

Alloy	Elements	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Pb	Sn	Ti	Others each	Others tot.
EN AB 46300	Min	6,5		3,0	0,20	0,35								
	Max	8,0	0,7	4,0	0,65	0,60	0,05	0,30	0,65	0,15	0,10	0,20	0,05	0,25
EN AC 46300	Min	6,5		3,0	0,20	0,30								
	Max	8,0	0,8	4,0	0,65	0,60	0,05	0,30	0,65	0,15	0,10	0,25	0,05	0,25

MECHANICAL PROPERTIES - EN 1706:2020

CASTING PROCESS	TEMPER DESIGNATIONS	TENSILE STRENGTH	YIELD STRENGTH	ELONGATION	BRINELL HARDNESS
		(Mpa)	(Mpa)	(%)	(HBW)
SHELL CASTING	F	180	100	1	80

PHYSICAL PROPERTIES - EN 1706:2020

DENSITY	2,77 Kg/dm ³	SOLIDIFICATION AND MELTING RANGES	510-610 °C
FATIGUE RESISTANCE	60-90 MPA	OPTIMUM RANGE OF SHELL CASTING	680-750 °C
ELECTRIC CONDUCTIVITY	14-17 MS/m	THERMAL EXPANSION (from 20°C to 100°C)	21·10 ⁻⁶ /K
THERMAL CONDUCTIVITY	110-120 W/(m K)		

TECHNOLOGICAL PROPERTIES - EN 1706:2020

CASTABILITY	GOOD	RESISTANCE TO HOT TEARING	GOOD
WELDABILITY	GOOD	STRENGTH AT ELEVATED TEMPERATURE	EXCELLENT
POLISHING	MEDIUM	PRESSURE TIGHTNESS	GOOD
MACHINABILITY	MEDIUM	DECORATIVE ANODIZING	POOR
CORROSION RESISTANCE	SUFFICIENT	PROTECTIVE ANODIZING	POOR

APPLICATIONS

Alloy to be used by gravity casting; mainly used in general mechanics.

Alloy not compliant with the Food standard EN 601.

HEAT TREATMENTS

		SOLUBILISATION TEMPERATURE	SOLUBILISATION DURATION	WATER HARDENING TEMPERATURE	AGEING TEMPERATURE	AGEING DURATION
F	RAW STATE	-	-	-	-	-
O	ANNEALING	520-530 °C	6-8 hours	20 °C	-	-
T1	SELF-HARDENING	-	-	-	-	-
T4	SOLUBILISATION AND NATURAL AGEING	480-530 °C	2-16 hours	20-80 °C	15-30 °C	120 hours
T5	CONTROLLED COOLING AND ARTIFICIAL AGEING	-	-	AIR	210-230 °C	5-12 hours
T6	SOLUBILISATION AND ARTIFICIAL AGEING	480-555 °C	2-20 hours	20-80 °C	130-185 °C	2-15 hours
T64	SOLUBILISATION AND PARTIAL AGEING	520-545 °C	4-10 hours	20-50 °C	135-160 °C	2-7 hours
T7	HYPERAGEING	480-530 °C	1-8 hours	20 °C	190-240 °C	1-8 hours

The temperatures and the duration of the treatments vary according to the type of alloy, melting (shell, sand or die casting) and the result you want to obtain.

Ideal parameters shall be determined by a test.

EQUIVALENTS OR SIMILARS FOREIGN REGULATIONS

	ITALY	GERMANY	FRANCE	G.B.R.	USA	ISO	JAPAN	TURKEY
	UNI	Din1725/5-86	NFA57-105	BS1490-88	ASTM 179-82	3522-84	JIS H2211-92	ETIAL
Equivalents			AS7U3G					
Similar								

What is indicated in this data sheet is limited to inform only and does not imply any guarantee regarding the properties reported.

Everything that involves decisions based on the information stated here is direct responsibility of the end user, as well as any risks, not excluded from the verification.